



Dart Aerospace Ltd.
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647.7501

Job Sheet 194358



Part No: 647.7501

Job Qty: 2 pcs

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/1/19

Job Tracking No:

Due Date: 6/7/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	6/7/19		0.00	0.00	Packaging 1 - 1		MAY 30 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	Small Fab - 2 - B4B	2 pcs	6/7/19		0.00	2.56	Small Fab - 1 - B4B		MAY 30 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade CCK102	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5136529
647.7601	Lower Deflector Assembly CCK065	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141609
647.7810	Bracket A CCK077A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	8115101
647.7811	Bracket B CCK077A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3114688
647.7813	Center Plate, Lower CCK114	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3107255
647.7814	Fwd Bracket CCK114	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3118691
647.7815	Fwd Bracket CCK122A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3113568
647.7816	Aft Bracket CCK122A	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3113471
647.7817	Aft Bracket CCK115	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	3113238
MS21042L08	Nut ST303	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	3157102
MS21042L3	Nut ST303	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	3166718
MS27039-08-19	Screw ST303	14 Ea (7 ea)	110-Packaging 1 - Pick Kit	3141040
MS27039-08-24	Screw (MS27039-0824) GA015	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	3124326-9
MS27039-1-19	Screw GA017-ST280	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	3123443
NAS1149F0332P	Washer ST262	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	3150462
NAS1149FN832P	Washer ST263	52 Ea (26 ea)	110-Packaging 1 - Pick Kit	3134702
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.3015	4	41	0
	647.7601	2	6	0
	647.7810	2	35	0
	647.7811	2	36	0
	647.7813	2	40	0
	647.7814	2	5	0
	647.7815	2	41	0
	647.7816	2	40	0
	647.7817	2	39	0
	MS21042L08	26	932	0
	MS21042L3	6	3,281	0
	MS27039-08-19	14	591	0
	MS27039-08-24	12	74	0
	MS27039-1-19	6	705	0
	NAS1149F0332P	12	5,167	0
	NAS1149FN832P	52	2,343	0
Part Specifications				
Specifications could not be found.				

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Container No: S185446



Part: 647.7501

Job No: 194358

Serial No/Batch: S185446

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 05/30/19